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AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the

application.

<u>Listing</u> of Claims:

1. - 5. (Canceled)

6. (New) A machine for punching out assembled electronic circuitry parts

from a carrier tape with sprocket holes in a predetermined pitch along right and left

side edges thereof, including a tape feeding station arranged to reel off an electronic

parts carrier tape having a plural number of assembled electronic part sections at

predetermined intervals in the longitudinal direction thereof, and a tape punching

station arranged to punch out said electronic part sections successively from said

carrier tape, characterized in that said machine comprises:

at least a pair of reel support shafts provided separately at said tape feeding

station to reel off a carrier tape from a second supply reel to continue tape feed as

soon as a carrier tape from a first supply reel is consumed to a last electronic part

section; and

a tape switcher located in the course of a tape supply route between said tape

feeding station and said tape punching station, and provided with upper and lower

tape holder members movable toward and away from each other across said tape

supply route and back and forth in the direction of tape supply, said upper and lower

tape holder members being adapted to releasably hold said first and second carrier

tapes from opposite sides in an overlapped state and over a length corresponding to

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two units lengths of said electronic parts section on said carrier tapes, active and

passive cutter blades provided in confronting positions on said upper and lower tape

holder members to cut said first carrier tape at a longitudinally intermediate position,

and splicing means adapted to splice a head end portion of said second carrier tape

to a tall end portion of said first carrier tape in an overlapped state.

7. (New) A machine as defined in claim 6, further comprising a pair of

guide rollers adapted to guide a carrier tape from one of said first and second supply

reels to said tape supply route and to locate a fore end portion of a carrier tape from

the other one of said first and second reels at a standby position spaced from said

tape supply route.

8. (New) A machine as defined in claim 6, wherein said upper and lower

tape holder members are each provided with positioning pins to be disengageably

engaged in said sprocket holes, and suction holes for gripping said carrier tape at

longitudinally spaced positions.

9. (New) A machine as defined in claim 6, wherein a leader tape portion

void of electronic parts sections is attached to head and tail ends of each carrier tape

on said first and second supply reels.

10. (New) A machine as defined in claim 6, further comprising a tape end

sensor provided in the course of a tape supply route between said tape feeding

station and said tape punching station to detect a position of a last electronic part

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section on said first carrier tape, and adapted to produce an end detection signal to

put said upper and lower tape holder members in a tape splicing operation.

A machine as defined in claim 6, wherein said upper and lower 11. (New)

tape holder members are adapted to splice a head end portion of said second carrier

tape to a tail end portion of said first carrier tape.

12. (New) A method for replacing tape supply reels in feeding a carrier

tape having sprocket holes with predetermined pitch along right and left side edges

thereof and carrying a plural number of assembled electronic part sections at

predetermined intervals in the longitudinal direction thereof, from a tape feeding

station toward a tape punching station arranged to punch out said electronic part

sections successively from said carrier tape, said method comprising the steps of:

providing and setting at least a pair of carrier tape supply reels at said tape

feeding station to feed a carrier tape to said punching station firstly from a first supply

reel and then from a second supply reel continuously in an uninterrupted manner;

providing tape holder members in the course of a tape supply route between

said tape feeding station and said tape punching station, movable toward and away

from each other across said tape supply route and back and forth in the direction of

tape supply;

while a first carrier tape from said first supply reel is being fed to said

punching section, letting one of said holder members grip a fore end portion of a

second carrier tape from said second supply reel on a rear holder section having a

length corresponding to one unit length of one of said electronic part sections;

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letting the other tape holder member grip a tail end portion of said first carrier

tape on front and rear holder sections as soon as a last electronic part section on

said first carrier tape is punched out:

closing said tape holder members, one on the other, from opposite sides of

said first and second carrier tapes, and cutting said first carrier tape at an

intermediate position between said front and rear holder sections; and

advancing said second carrier tape by a distance corresponding to said one

unit length of said electronic part sections, and splicing a head end portion of said

second carrier tape to a tall end portion of said first carrier tape in an overlapped

state.

A method of continuously punching out electronic circuitry parts 13. (New)

from carrier tapes each carrying assembled electronic circuitry parts at

predetermined intervals in the longitudinal direction thereof said method comprising

the steps of:

providing and setting at least a pair of carrier tape supply reels at said tape

feeding station to feed a carrier tape to said punching station firstly from a first supply

reel and then from a second supply reel continuously in an uninterrupted manner;

providing tape holder members in the course of a tape supply route between

said tape feeding station and said tape punching station, movably toward and away

from each other across said tape supply route and back and forth in the direction of

tape supply;

while a first carrier tape from said first supply reel is being fed to said

punching section, letting one of said holder member grip a fore end portion of a

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second carrier tape from said second supply reel on a rear holder section having a length corresponding to one unit length of one of said electronic part section;

letting the other tape holder member grip a tall end portion of said first carrier tape on front and rear holder section s as soon as a last electronic part section on said first carrier tape is punched out;

closing said tape holder members, one on the other, from opposite side of said first and second carrier tapes, and cutting said first carrier tape at an intermediate position between said front and rear holder sections; and

advancing said second carrier tape by a distance corresponding to said one unit length of said electronic part sections, and splicing a head end portion of said second carrier tape to a tail end portion of sald first carrier tape in an overlapped state to continue tape feed to aid tape punching station.